

ENERGY TECHNOLOGIES  
BUILD LIFE BETTER

RESIDENTIAL  
BATTERY



## ECO 2.5-0M1

### Product Description

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# 01 TECHNICAL DATA

## NOTE

Operating current derating according to the cell voltage and battery temperature.

 **More Usable Energy**  
Deep cycle DOD control

 **Flexible Investment**  
Up to 15 units in parallel

 **Safe & Reliable**  
Premium Lithium Iron Phosphate (LFP)

 **Easy Installation**  
Four wheels easy movement Floor stand

 **Quick Commissioning**  
One button ON/OFF Automatic ID assignment

 **Universal Compatibility**  
Compatible with major PCS brands

 **Auto aerosol fire extinguishing**  
Ultimate security, strengthen defenses



## Datasheet

Model	ECO 2.5-0M1
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### Performance

Cell Technology	LiFePO <sub>4</sub> , Lithium Iron Phosphate
Nominal Voltage	25.6 Vdc
Nominal Capacity	100 Ah
Battery Usable Energy <sup>[1]</sup>	2560 Wh
Operating Voltage	22.4 - 28.08 Vdc
Nominal Charge And Discharge Current	50 A
Max. Charge And Discharge Current <sup>[2]</sup>	100 A

### Communication

Display	LCD display, LED indicator
Communication	CAN / RS485 / RS232 / Wi-Fi

### General Specification

Dimension (W×D×H)	360×160×473 mm 14.17×6.30×18.62 inch
Weight	25 kg (55.12 lbs)
Installation	Floor stand or Wall mounted
Operating Temperature <sup>[3]</sup>	Charge : 0 to 50°C (32 to 122°F) Discharge: -15 to 50°C (5 to 122°F)
Operating / Storage / Humidity	≤ 95%RH
Ingress Protection Rating	IP 20
Scalability	Max 15 batteries in parallel

### Standard Compliance

Compliance	UN38.3, IEC62619, IEC61000 (more available upon request)
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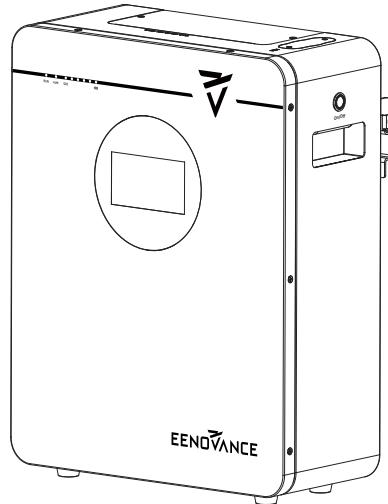
[1] Test conditions: 100% depth of discharge (DOD), 0.2C rate charge & discharge at 25°C.

[2] There is 0.5C or 1C configurations optional in factory default.

[3] Charge/discharge derating occurs when the temperature is below 0°C or above 45°C.

# 02 PRODUCT OVERVIEW

## 2.1 Brief Introduction



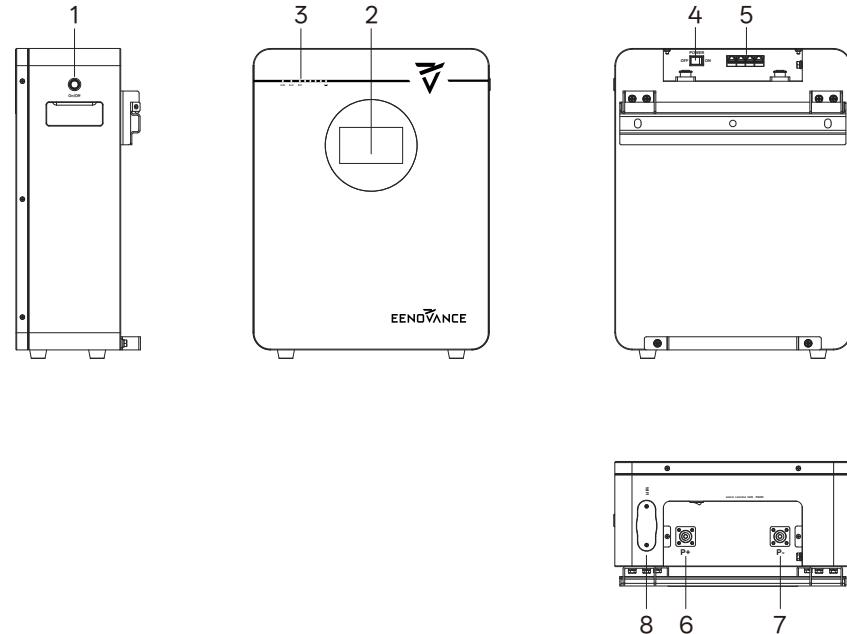
PRODUCT OVERVIEW

ECO 2.5-0M1 is a lithium battery with an operating voltage range of 22.8~28.08V. It is designed for residential energy storage applications and is compatible with 48V battery hybrid inverter. ECO 2.5-0M1 is not suitable for supporting life-sustaining medical devices.

ECO 2.5-0M1 has built-in BMS (Battery Management System), which can manage and monitor cells information including voltage, current and temperature. Besides that, BMS can balance cells charging to extend cycle life. BMS has protection functions including over-discharge, over-charge, over-current and high / low temperature; the system can automatically manage the charge state, discharge state, and balance state.

Up to 15 ECO 2.5-0M1 can be connected in parallel to increase capacity and power.

## 2.2 Interface Introduction



### Operation interface description:

Serial Number	Name	Description
1	ON / OFF button	Reset switch
2	Touch-sensitive LCD display	Display battery information
3	Status indicator	Operation, alarm, and SOC status
4	Rocker switch	BMS switch
5	Communication port	Communication interface
6	Positive terminal	Total positive terminal
7	Negative terminal	Total negative terminal
8	WiFi interface	Port for WiFi

## 2.2.1 CAN / RS485 Port

CAN / RS485 Communication terminal (RJ45 port) connects to inverter and operates using the CAN / RS485 protocol.

PIN	Definition
Pin 1, Pin 8	RS485-B ( to Inverter, reserved)
Pin 2, Pin 7	RS485-A ( to Inverter, reserved)
Pin 3	NC
Pin 4	CANH ( to Inverter)
Pin 5	CANL ( to Inverter)
Pin 6	GND

## 2.2.2 RS232 Port

RS232 terminal (RJ45 port) uses the RS232 protocol and is for manufacturer or engineer servicing or professional engineers to debug .

PIN	Definition
Pin 1, Pin 8	GND
Pin 2, Pin 7	RS232_TX
Pin 3, Pin 6	RS232_RX
Pin 4, Pin 5	NC

## 2.2.3 Link In / Link Out

Link In/Link Out terminal (RJ45 port) is used for battery parallel communication.

PIN	Link in
Pin1	NC
Pin2, Pin7	RS485-A (Parallel communication)
Pin3, Pin6	RS485-B (Parallel communication)
Pin4	UP IN+ (Parallel address)
Pin5	UP IN- (Parallel address)
Pin8	GND

PIN	Link out
Pin1	NC
Pin2, Pin7	RS485-A (Parallel communication)
Pin3, Pin6	RS485-B (Parallel communication)
Pin4	DN OP+ (Parallel address)
Pin5	DN OP- (Parallel address)
Pin8	GND

## 2.2.4 Function Description Of The Touch-Sensitive LCD Display

Upon powering on or tapping the display area, the system will enter the battery "MAIN STATUS" page. Click the icon in the upper left corner to access the "Home" page, and click the icon in the upper right corner to return to the "MAIN STATUS" page. The two main interfaces are illustrated as follows.



### Icon Function Description:

#### Parallel Data:

Access the summary data page to display aggregated information of paralleled batteries; only shows information for a single battery when operating individually.

#### PACK\_INFO:

Access the battery information page to display overall battery data, including detailed cell voltage and cell temperature information.

#### STATUS:

Access the battery status information page to display protection and fault details. Items under protection or fault conditions are highlighted in red.

#### PROTOCOL:

Access the protocol page to view the current protocol. Tap the current protocol to view the protocol list and modify selections.

#### SYSTEM:

The system information page displays the battery pack SN code, BMS software version number, and allows switching between Chinese and English language modes.

**Sleep mode** The screen will enter screen-off sleep standby mode after 2 minutes of no touchscreen interaction or power cycle activity. Tap the screen or perform a power cycle to wake the device.

#### Sleep mode

Under normal operating conditions, the system will enter sleep mode after one minute of no key operation.

In the sleep mode state, the display will activate when any button is pressed.

## 2.2.5 LED Indicator Definition

Note:

flash 1- 0.25s light / 3.75s off

flash 2- 0.5s light / 0.5s off

flash 3- 0.5s light / 1.5s off

### LED Indicators Instructions

		RUN	ALM	Battery Level Indicator								
Status		L8	L7	L6	L5	L4	L3	L2	L1	Descriptions		
		●	●	●	●	●	●	●	●			
Shut down		OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	All OFF		
Standby		Flash 1	OFF	According to the battery level				Indicates Standby				
Charging	Normal	Light	OFF	According to the battery level				The highest capacity indicator LED flashes(flash 2), others lighting				
	FullCharged	Light	OFF	Light	Light	Light	Light	Light	Light	Turn to standby status when charger off		
	Protection	OFF	Light	OFF	OFF	OFF	OFF	OFF	OFF	Stop charging		
Discharge	Normal	Flash 3	OFF	According to the battery level								
	UVF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	Stop charging		
	Protection	OFF	Light	OFF	OFF	OFF	OFF	OFF	OFF	Stop discharge		
Fault		OFF	Light	OFF	OFF	OFF	OFF	OFF	OFF	Stop charging and discharge		

### Charging Battery Level Indicators Instructions

		Charging										
Battery Level Indicator		L8	L7	L6	L5	L4	L3	L2	L1			
		●	●	●	●	●	●	●	●			
Battery Level (%)	0~17%	Light	OFF	OFF	OFF	OFF	OFF	OFF	Flash 2			
	18~33%			OFF	OFF	OFF	OFF	Flash 2	Light			
	34~50%			OFF	OFF	OFF	Flash 2	Light	Light			
	51~66%			OFF	OFF	Flash 2	Light	Light	Light			
	67~83%			OFF	Flash 2	Light	Light	Light	Light			
	84~100%			Flash 2	Light	Light	Light	Light	Light			
	Full Charged			Light	Light	Light	Light	Light	Light			

### Discharging Battery Level Indicators Instructions

Status		Discharge							
Battery Level Indicator		L8	L7	L6	L5	L4	L3	L2	L1
		●	●	●	●	●	●	●	●
Battery Level (%)	0~17%	Flash 3	OFF	OFF	OFF	OFF	OFF	OFF	Light
	18~33%			OFF	OFF	OFF	OFF	OFF	Light
	34~50%			OFF	OFF	OFF	OFF	Light	Light
	51~66%			OFF	OFF	Light	Light	Light	Light
	67~83%			OFF	Light	Light	Light	Light	Light
	84~100%			Light	Light	Light	Light	Light	Light

### Protection Fault Indicators Instructions

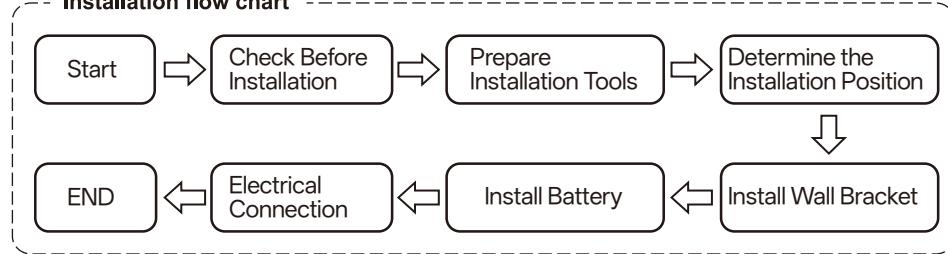
Status		Protection Fault							
Status Battery Level Indicator		L8	L7	L6	L5	L4	L3	L2	L1
		●	●	●	●	●	●	●	●
Battery Level (%)				84~100%	67~83%	51~66%	34~50%	18~33%	0~17%
		Cell failure		OFF	OFF	OFF	OFF	OFF	OFF
		NTC failure		Light	OFF	OFF	OFF	OFF	OFF
		Precharge failure		OFF	Light	OFF	OFF	OFF	OFF
		Short circuit fault		Light	Light	OFF	OFF	OFF	OFF
		Charging MOS failure		OFF	OFF	Light	OFF	OFF	OFF
		Discharge MOS fault		Light	OFF	Light	OFF	OFF	OFF
		Precharge failure		OFF	Light	Light	OFF	OFF	OFF
		Total negative contact failure		Light	Light	Light	OFF	OFF	OFF
		Overvoltage protection of charging cells		OFF	OFF	OFF	Light	OFF	OFF
		Overall charging overvoltage protection		Light	OFF	OFF	Light	OFF	OFF
		Charging overcurrent protection		OFF	Light	OFF	Light	OFF	OFF
		Discharge cell undervoltage protection		Light	Light	OFF	Light	OFF	OFF
		Discharge overall undervoltage protection		OFF	OFF	Light	Light	OFF	OFF
		Discharge overcurrent protection		Light	OFF	Light	Light	OFF	OFF
		Charging high-temperature protection		OFF	Light	Light	Light	OFF	OFF
		Charging low-temperature protection		Light	Light	Light	Light	OFF	OFF
		High-temperature protection for discharge		OFF	OFF	OFF	OFF	Light	OFF
		Discharge low-temperature protection		Light	OFF	OFF	OFF	Light	OFF
		MOS tube high-temperature protection		OFF	Light	OFF	OFF	Light	OFF
		Environmental low-temperature protection		Light	Light	OFF	OFF	Light	OFF
		Ambient high-temperature protection		OFF	OFF	Light	OFF	Light	OFF

Notes:

1. In normal operation the ALM fault lamp is off and the the SOC lamp is indicates power. When a fault occurs, the ALM lamp turn on and the SOC lamp is displays as the fault code (in priority order from low light), if multiple protection faults exist, the RUN lamp will also remain on.

# 03 INSTALLATION GUIDE

## Installation flow chart



## 3.1 Checking Before Installation

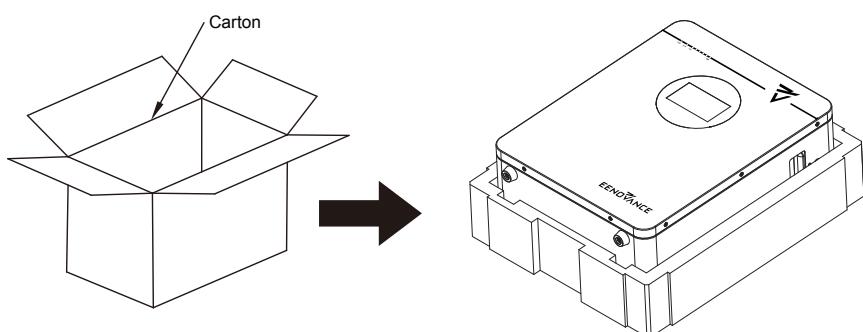
### 3.1.1 Checking Outer Packing Materials

Packing materials and components may be damaged during transportation. Before installing the battery pack check the outer packing for damage such as holes and cracks. Checking the surface of packing materials for damage, such as holes and cracks. If any damage is found, do not unpack the battery and contact the dealer immediately. It is recommended to remove the packing materials within 24 hours before installing the battery.

### 3.1.2 Checking Deliverables

After unpacking the battery, check the deliverables are intact and complete. If any damage or missing component is found contact the dealer.

The table below lists the components and mechanical parts that should be included.



NO.	Pictures	Quantity	Description
1		1PCS	Battery
2		1PCS	Top cover
3		1PCS	Power Cable 1
4		1PCS	Power Cable 2
5		1PCS	PE Cable
6		1PCS	Communication Cable
7		1PCS	Wall bracket
8		2PCS	Hanging bracket
9		1PCS	Supporting structure
10		3PCS	M8*60
11		10PCS	M6*16
12		2PCS	M4*20
13		3PCS	M4*8
14		1PCS	Test report
15		1PCS	QA certificate

## 3.2 Tools

Model	Tools		
Installation	Knife	Measuring tape	Socket wrench (10/16mm)
	Rubber mallet	Cross screwdriver	Hammer drill (8mm)
Protection	ESD gloves	Safety goggles	Anti-dust respirator
	Safety shoes		

## 3.3 Installation Requirements

### 3.3.1 Installation Environment Requirements

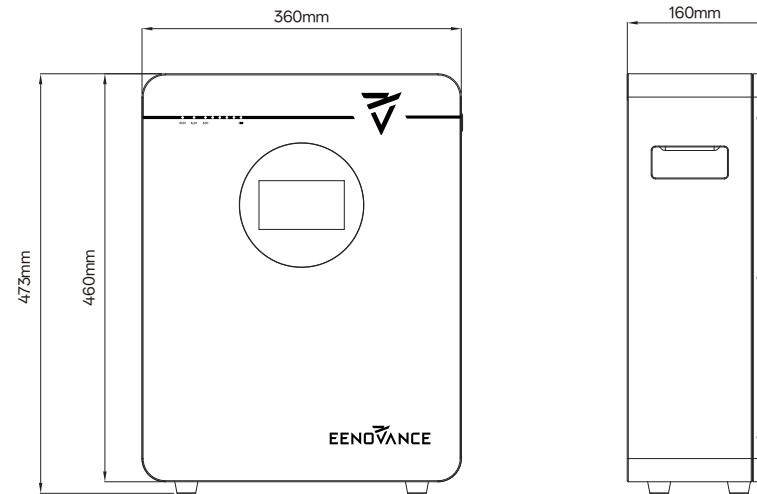
- Install the battery in the indoor environment.
- Place battery in secure location away from children and animals.
- Do not place the battery near any heat sources and avoid sparks.
- Do not expose the battery to moisture or liquids.
- Do not expose the battery to direct sunlight.

### 3.3.2 Installation Carrier Requirements

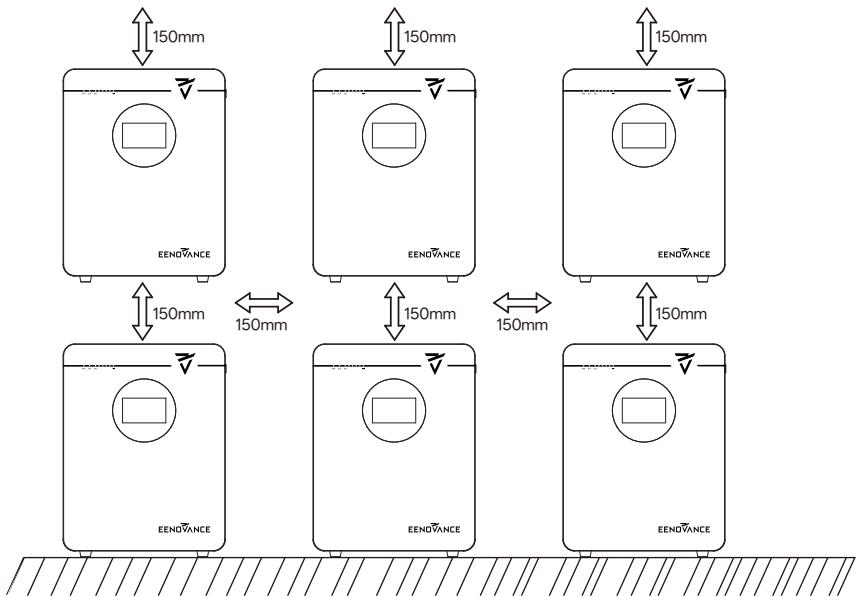
- Install the battery only on fire resistant structures. Do not install batteries on flammable buildings.
- Battery is quite heavy, make sure the wall/ground can meet the load bearing requirements.

## 3.4 Installation Instructions

### 3.4.1 Dimensions



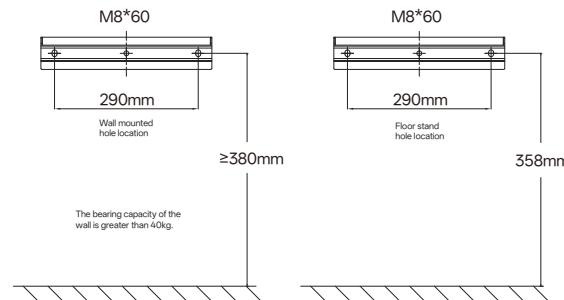
Minimum mounting distance between the battery pack and equipment:



### 3.4.2 Installation Procedure

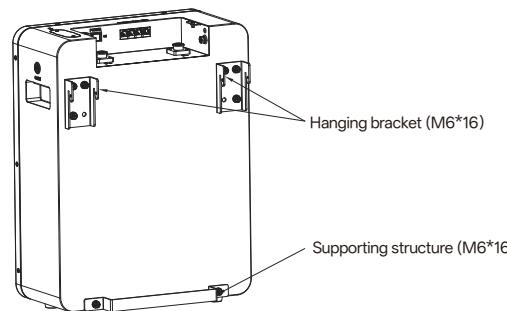
#### STEP 1

Drill the hole with a 10mm drill bit as follows and fix the wall bracket to the wall.



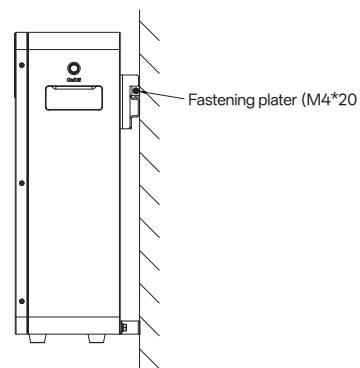
#### STEP 2

Install the hanging bracket.



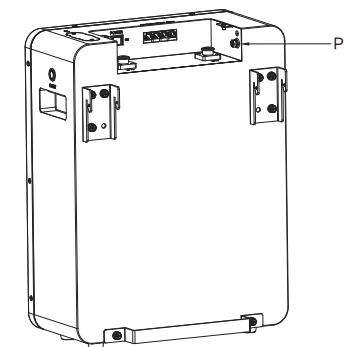
#### STEP 3

Hang ECO 2.5-0M1 on the wall bracket and tighten it.



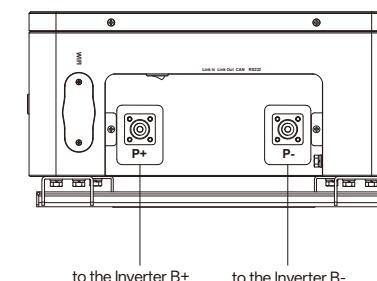
#### STEP 4

Connected to the ground.



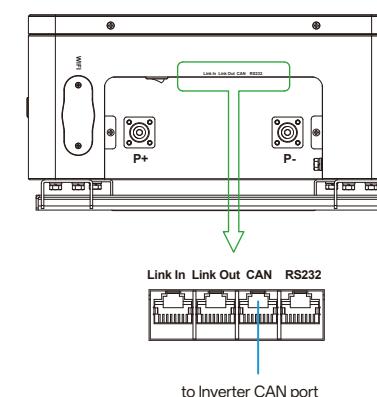
#### STEP 5

Connect the power cable.



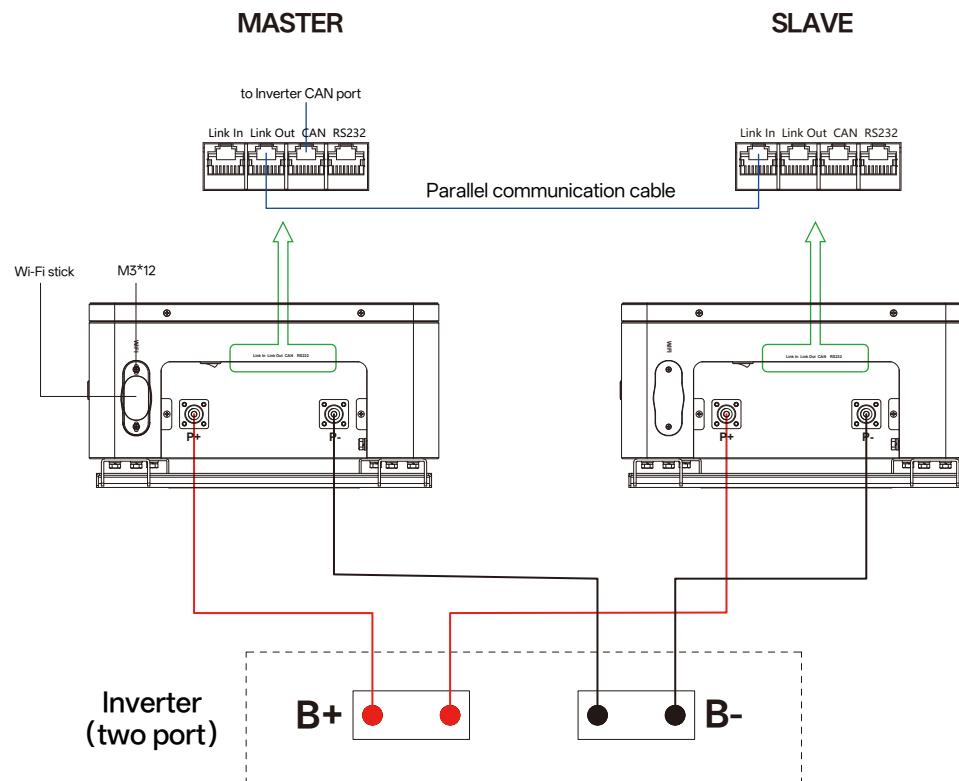
#### STEP 6

Connect the communication cable.



**STEP 7**

When connecting multiple batteries in parallel, use the wiring method shown below, and then install a Wi-Fi stick on the host unit.

**3.4.3 Power On/Off The Battery****1. Power ON**

For a single ECO 2.5-0M1, switch on the rocker switch and then press and hold ON / OFF button for more than 3 seconds. LED will flash and the battery will begin normal operation. Indicators L1 to L6 displays battery SOC, while L7/L8 displays battery status, and the LCD display will enter the "MAIN STATUS" page.

For multiple ECO 2.5-0M1 in parallel, switch on the rocker switch of all batteries, and press and hold ON / OFF button on the master battery for more than 3 seconds, LED will flash, the battery system will automatically encode and assign ID to each slave battery, then the battery system will then begin normal operation, and the LCD display of all batteries will enter the "MAIN STATUS" page.

**2. Power OFF**

Press the ON / OFF button of the master battery more than 3 seconds and then release the button, the master battery will shut down after all slave batteries enter the sleep mode.

For a single ECO 2.5-0M1, simply switch off the rocker switch.

For multiple ECO 2.5-0M1 in parallel, switch off the rocker switch of all slave batteries first. Then switch off the rocker switch of the master battery.

# 04 MAINTENANCE

## 4.1 Recharge Requirements During Normal Storage

Battery should be stored in an environment with temperature range between -10°C ~ +45°C, and maintained regularly according to following table with 0.5C (50A) current till 40% SOC after long storage time.

Recharge Conditions When in Storage

Storage Environment Temperature	Relative Humidity of Storage Environment	Storage Time	SOC
Below -10°C	/	Prohibit	/
-10~25°C	5%~70%	≤12 months	30% ≤SOC≤60%
25~35°C	5%~70%	≤6 months	30% ≤SOC≤60%
35~45°C	5%~70%	≤3 months	30% ≤SOC≤60%
Above 45°C	/	Prohibit	/

## 4.2 Recharge Requirements When Over Discharged

The over-discharged (90% DOD) battery should be recharged according to the following table, otherwise the over-discharged battery will be damaged.

Recharge Conditions When Battery is Over Discharged

Storage Environment Temperature	Storage Time	Note
-10~25°C	≤15 days	Battery Pack disconnected from Inverter
25~35°C	≤7 days	
-10~45°C	<12 hours	Battery Pack connected to Inverter

# 05 DISPOSAL OF THE BATTERY SYSTEM

Disposal of the battery must comply with the local applicable disposal regulations for electronic waste and used batteries.

- Do not dispose of the battery system with your household waste.
- Avoid exposing the batteries to high temperatures or direct sunlight.
- Avoid exposing the batteries to high humidity or corrosive atmospheres.